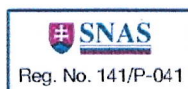




PRVÁ ZVÁRAČSKÁ, a. s.
KOPČIANSKA 14, 851 01 BRATISLAVA 5

Certification Body for Products
accredited by the Slovak National Accreditation Service according to ISO/IEC 17065: 2012



C E R T I F I C A T E

No. PZ 0000 2020 CV 0186 SK

Welding of Railway Vehicles and Components according to EN 15085-2:2008.

SUPRATEK s.r.o.
Coburgova 72
SK – 917 01 Trnava
IČO: 44195940

Is qualified to perform the welding work within the range of certification of:
Certification level **CL 1** according to **STN EN 15085-2**.

Field of application : New build, conversion and repair of railway vehicles and their components, depending on the weld performance class max. CPC2, without design.

Range of specification (WPQR)

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Comments | Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Comments |
|--|--|---------------------------------|----------|--|--|---------------------------------|----------|
| 135 (MAG) | 1 | t = 1,5–20,0 mm | P/BW | | | | |
| 135 (MAG) | 1 | t = 3–30 mm a = unlimited | P/FW | 135 (MAG) | 1 | t = 3–40 mm a = 4,5–7,5mm | P/FW |
| 135 (MAG) | 1 | t = 1,4–16 mm a = 1,5–3 mm | P/FW | 135 (MAG) | 1 | t = 6–24 mm a = 3–6 mm | P/FW |
| 135 (MAG) | 1 | t = 3–12 mm a = 2,25–4,50 mm | P/FW | 135 (MAG) | 1 | t = 3–20 mm a = 3,75–7,50 mm | P/FW |

Responsible welding coordinator:

Deputy with equal rights:

Deputy:

Comments:

Valid from - to: 26.03.2020 - 25.03.2023

Auditor: Ing. Vladimír Simonides
General regulations see appendix.

Bratislava, 26th March 2020

Ing. Andrej Lukačovič, EWE, ext. born: 23.09.1990

-

Ing. Svätopluk Mečiar, EWT, born: 21.8.1948
PZVAR/15085/CL1/055/0/20

Certified since: 26.03.2020



doc. Ing. Peter Polák, PhD.
Deputy Head of Certification Body



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APPENDIX No. 1

Certificate No. PZ 0000 2020 CV 0186 SK

Comments: WPQR:

WPQR-CZO-17-STK 01
WPQR-CI-CZO-19-STK 02
WPQR-CI-CZO-19-STK 03
WPQR-CI-CZO-19-STK 05
WPQR-CI-CZO-19-STK 06
WPQR-CI-CZO-19-STK 07
WPQR-CI-CZO-19-STK 08
WPQR-CI-CZO-19-STK 09
WPQR-CI-CZO-19-STK 1

Additional deputies: -

General regulations:

according to EN 15085-2

Certification scheme: 3

Revocation of the certificate:

At suspension of the certificate, the certifying authority shall proceed in accordance with the procedure referred to in the documentation of certifying authority. .

The certification authority which issued the certificate is authorized to invalidate the following cases:

- on samples and products were carried out welding operations, which are contrary to the approved welding procedure (WPQR) and the appropriate standard,
- welding supervision carried out in a manner that does not meet the requirements of reference standard,
- welding works were performed without welding supervision,
- certificates of welders, or other welding personnel are not valid,
- if welder performed welding works, which are not within the range of his certificate,
- other related standards have not been kept,
- supervisory audit certification company has not been allowed,
- welding shop resigned and/or did not requested for extension of certificate.

The company will be informed about cancellation of certificate in writing.

In the event that the company is interested in extension of certificate, it must submit a written request for extension to the certification authority not later than two months before expiration of the certificate. If the applicant fails to comply with this condition, he will have to undergo entire certification process anew.

Distribution list:

- 1 Applicant
- 2 Certification body for products

Bratislava, 26th March 2020



K. Z. Polák
doc. Ing. Peter Polák, PhD.
Deputy Head of Certification Body